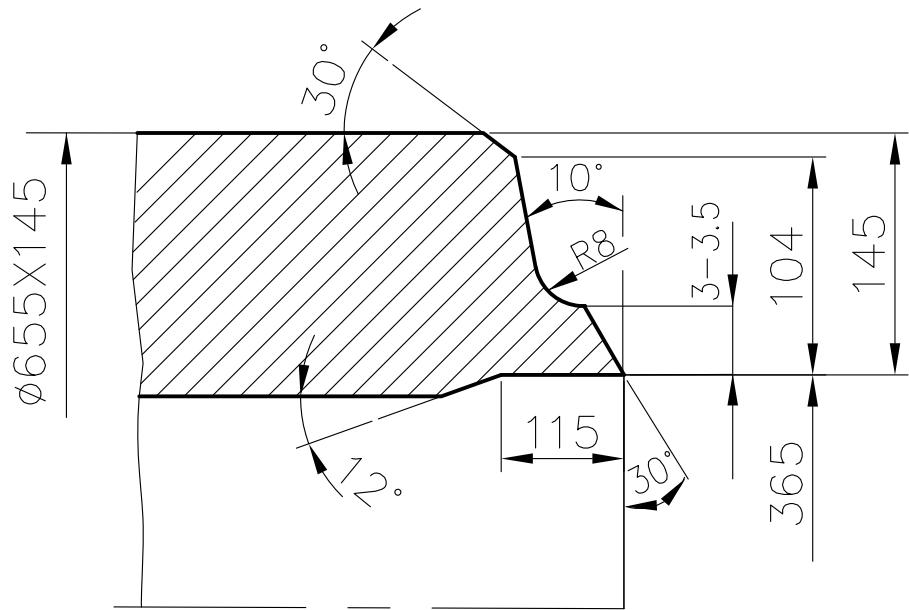
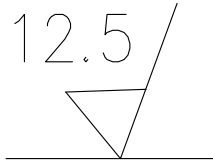


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3-80-300-34676

DRAWING No



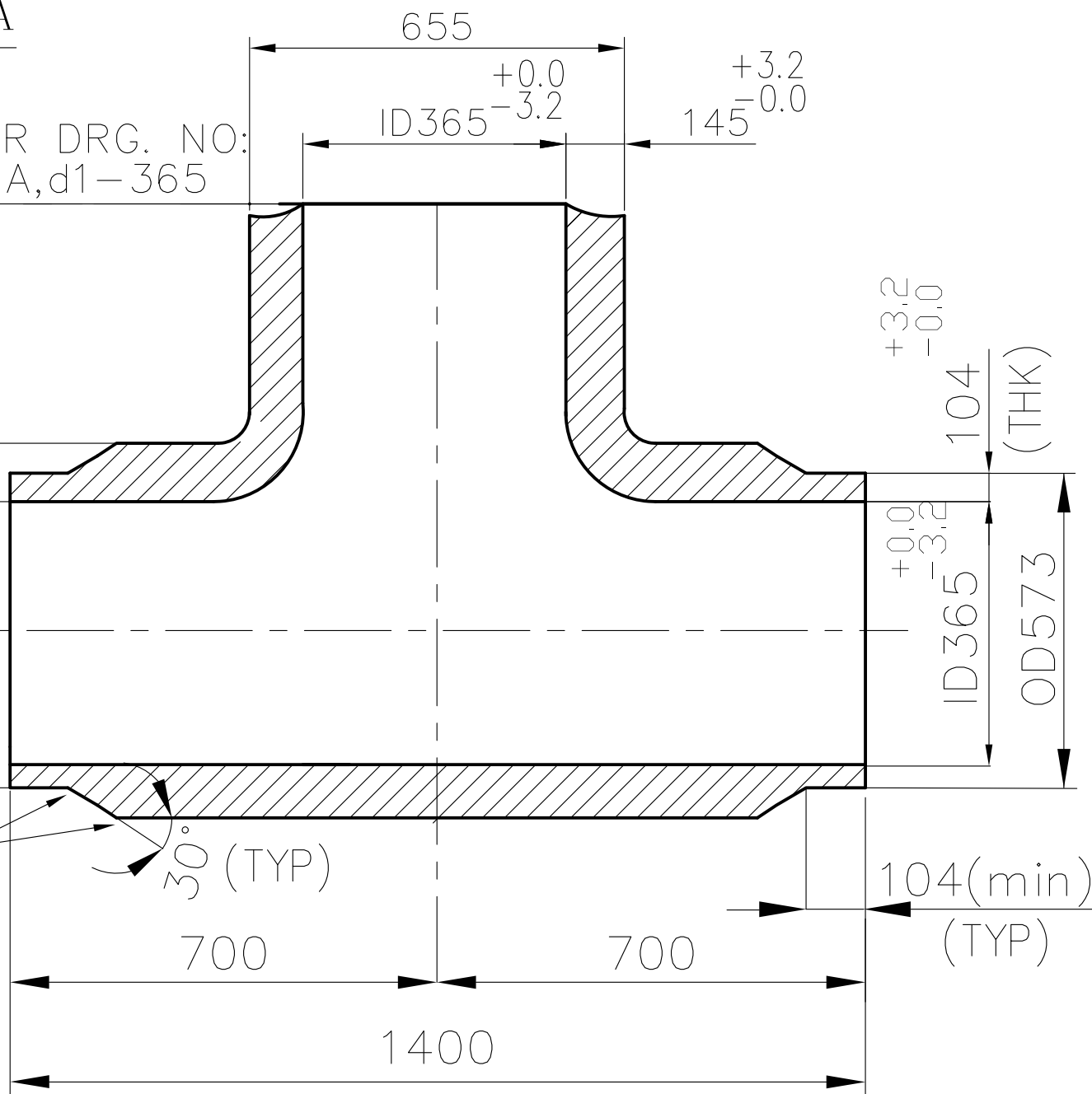
DETAIL-A

EP.AS PER DRG. NO:
DETAIL-A, d1-365

EP.AS PER DRG. NO:
3-80-300-19825
FIGURE-X, d1=365

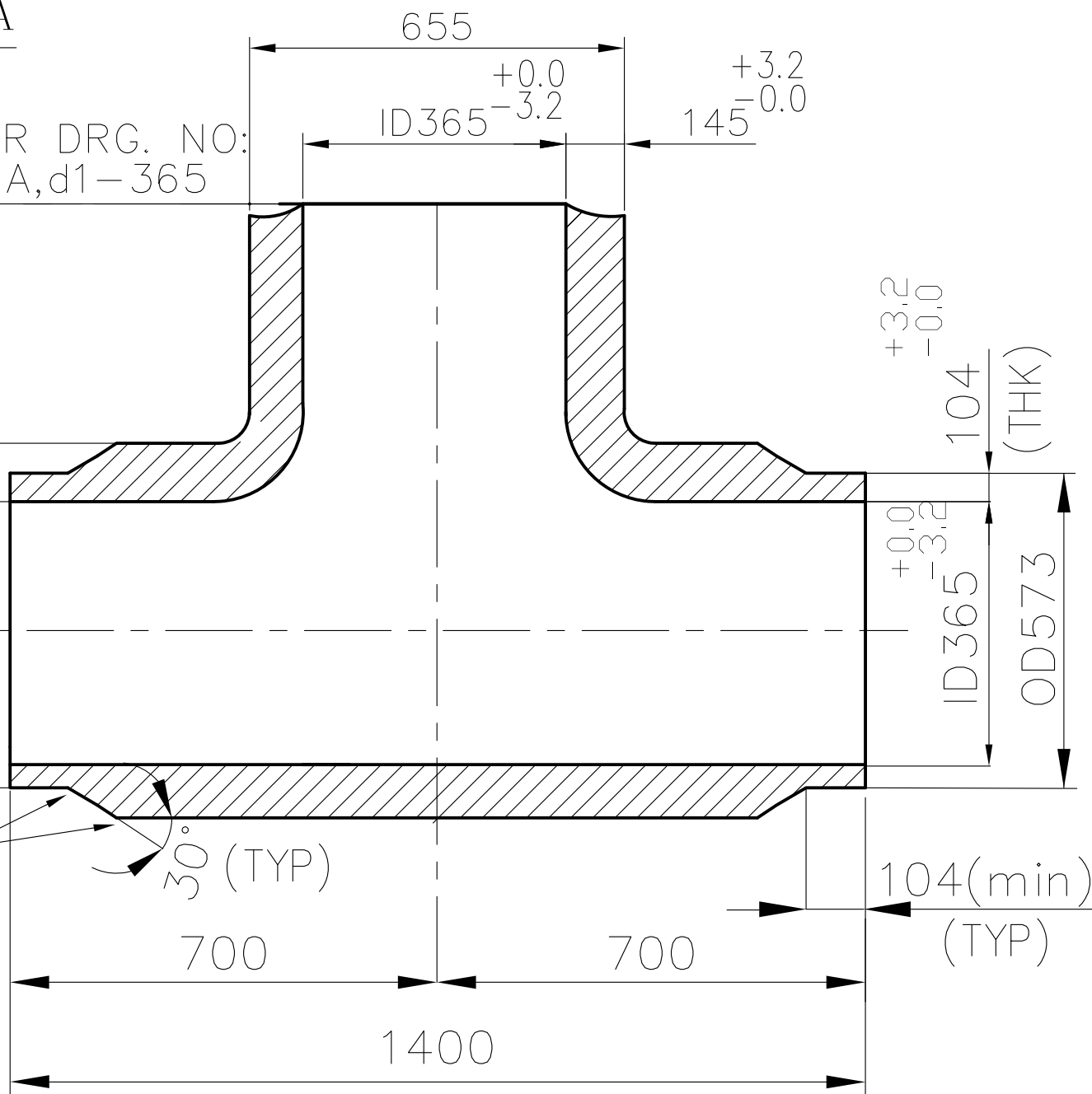
(TYP)

(TYP)



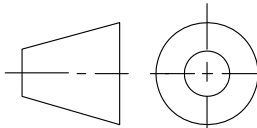
(TYP)

(TYP)



NOTES :-

01. DESIGN PRESSURE : 298 kg/sq.cm.(g)
02. DESIGN TEMPERATURE : 608° C
03. ALL DIMENSIONS ARE FINISHED DIMENSIONS.
04. MANUFACTURING, INSPECTION AND TESTING SHALL BE AS PER IBR, ASME B16.9 AND SA182
05. FITTING TO COMPLY WITH ASME B16.9 AND DIMENSIONS ARE AS PER THIS DRAWING.
06. FOLLOW TDG:104 (LATEST VERSION)
07. WEIGHT GIVEN IN TITLE BLOCK IS INDICATIVE ONLY. VENDOR SHALL SUBMIT FINAL DRAWING WITH DIMENSIONS AND ACTUAL WEIGHT FOR APPROVAL BEFORE MANUFACTURING.
08. CONSTRUCTION SHALL BE SEAMLESS

01	BW EQT ID365X104	3-80-300-34676		92 505 183 0000 SA 182 F92	A	1480,000 1
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT. QTY.
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT						
 BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI 600 017			DRN	NAME RP SINGH	SIGN	DATE 19.10.18
			CHD	KONDAPA NAIDU		19.10.18
			APPD	R.SESHAGIRI		19.10.18
DEPT.	GRADE OF UN TOL. DIM		SCALE	WEIGHT (Kg).	BHEL PO REF.NO:	
CODE	C/M/F		N.T.S.	~1480		
TITLE BW EQT (ID365X104-SA182F92)				CARD CODE U 01	DRAWING No. 3-80-300-34676	
					REV 00	